BUILDING TRUST

PRODUCT DATA SHEET

Sika® Primer-290 DC

Non-pigmented, solvent-based primer for bonding and sealing timber decking strips

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base		Solvent-based Polyurethane solution
Color (CQP001-1)		Colorless, slightly yellow
Solid content		34 %
Application temperature		5 – 40 °C
Application method		Brush or spray
Consumption	depending on substrate porosity	50 ml/m²
Flash-off time	≥ 15 °C	60 minutes
	< 15 °C	120 minutes
	maximum	24 hours
Shelf life (CQP016-1)		12 months [A]

CQP = Corporate Quality Procedure

[A] stored in sealed container in up-right position in a dry place at ≤ 25 °C

DESCRIPTION

Sika® Primer-290 DC is a solvent-based colorless to slightly yellow primer, which reacts with moisture and forms a thin layer. This layer acts as a link between substrates and adhesive/sealant.

Sika® Primer-290 DC is specifically formulated for the treatment of timber decking strips prior to caulking with Sikaflex®-290 DC or bonding with Sikaflex®-298.

AREAS OF APPLICATION

Sika® Primer-290 DC is used to improve adhesion on Teak, Mahogany, Oregon pine and GRP based on polyester.

Seek manufacturer's advice and perform tests on original substrates before using Sika® Primer-290 DC on materials prone to stress cracking.

This product is suitable for experienced professional users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

METHOD OF APPLICATION

Surfaces must be clean, dry and free from grease, oil, dust and contaminants.

Adhesion on substrates may be improved by adding and/or combining pre-treatment processes such as scuffing and cleaning.

Application

Apply a thin but covering coat of Sika® Primer-290 DC with a clean, dry brush.

Be sure that the teak is completely covered by the primer but avoid excess of material.

Primed surfaces should be left for a minimum of 60 minutes before sealing or bonding with Sikaflex® products.

In case of spray application contact the Technical Department of Sika Industry.

Ideal application and surface temperature are between 15 °C and 25 °C.

Sika® Primer-290 DC has to be applied once only. Care must be taken to ensure that this single application gives adequately dense coverage. Consumption and method of application depend on the specific nature of the substrates. Tightly reseal container immediately after each use.

For advice on selecting and setting up a suitable spray equipment, contact the System Engineering Department of Sika Industry.

IMPORTANT NOTE

Sika® Primer-290 DC is a moisture reactive system. In order to maintain product quality it is important to reseal the container with the inner plastic liner immediately after use. Once the surface pre-treatment operation is completed, the cap has to be screwed on.
Dispose of product approx. one month after opening if used frequently or after two months in case of infrequent use.
30 ml cans are for single application only.
If gelling, separation or a significant increase in viscosity is noted, discard the primer immediately.
Never dilute or mix this product with any other substances.
If used on transparent or translucent substrates such as plastics, etc., an adequate UV protection is mandatory.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.
Copies of the following publications are available on request:

- Safety Data Sheets
- Sika Marine Application Guide
  Teak Decking

PACKAGING INFORMATION

Can	30 ml 250 ml 1000 ml

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Deutschland GmbH
Industry
Stuttgarter Straße 139
72574 Bad Urach
Tel. +49 7125 940-7692
verkauf.industry@de.sika.com
www.sika.de