

PRODUCT DATA SHEET

Sika® Aktivator PRO

Clear solvent-based all seasons adhesion promoter for black-primerless bonding

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	Solvent-based adhesion promoter	
Color (CQP001-1)	Colorless, clear	
Application temperature	-10 – 45 °C	
Application method	Wiping with lint-free paper towel	
Consumption	20 ml/m ²	
Flash-off time	-10 – 45 °C maximum	3 minutes 8 hours
Shelf life		12 months ^A 18 months ^A Pads

CQP = Corporate Quality Procedure

^{A)} stored in sealed container in a dry place at ≤ 25 °C

DESCRIPTION

Sika® Aktivator PRO is a unique pretreatment system specifically designed for automotive glass replacements. With its wide application temperature range Sika® Aktivator PRO allows to have one pre-treatment solution through the whole year. The single wipe process simplifies the work and saves time. Sika® Aktivator PRO is an all year round product, which is ideal for mobile or in-house applications.

PRODUCT BENEFITS

- All season, no cold weather procedures required
- Quick, clean and easy to apply
- Short flash off time
- Single wipe process

AREAS OF APPLICATION

Sika® Aktivator PRO has been especially designed for the Automotive Glass Replacement business. It can be processed down to -10 °C without special requirements. The broad application temperature range in combination with the short flash off time makes it an all year round product, which is ideal for mobile or in-house applications.

This product is suitable for experienced professional users only. For other applications than glass replacement, tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

METHOD OF APPLICATION

Surfaces must be clean, dry and free from grease, oil, dust and contaminants.

Adhesion on substrates may be improved by adding and/or combining pre-treatment processes such as scuffing and cleaning prior the activator application.

Application

Apply Sika® Aktivator PRO sparingly without wipe-off process.

Ideal application and surface temperature is between -10 and 45°C. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive.

Can

Moisten a clean and lint free cloth or paper towel with Sika® Aktivator PRO and wipe bonding surfaces once ensuring the bond face has been treated.

Consumption and method of application depends on the specific nature of the substrates.

Tightly reseal container immediately after each use.

Pad

Hold pad directly against the frit on the glass, then pinch the handle with thumb and index finger to break internal vials thus releasing Sika® Aktivator PRO into the pad (do not bend!).

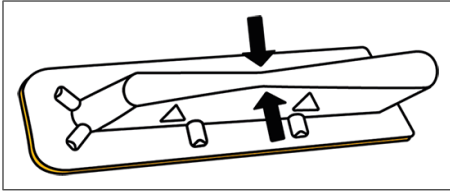


Fig. 1: Sika® Aktivator PRO Pad

Apply the Sika® Aktivator PRO to the glass in one direction while maintaining continuous contact. Finish just beyond the beginning point to ensure complete coverage of bond area.

IMPORTANT NOTE

Sika® Aktivator PRO is a moisture reactive system. In order to maintain product quality it is important to reseal the container with the inner plastic liner immediately after use. Once the surface pre-treatment operation is completed the cap has to be screwed on. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive. Dispose of product approx. one month after opening. Sika® Aktivator PRO pads are for single application only. Never dilute or mix Sika® Aktivator PRO with any other substances.

It must not be used for tooling/smoothing of products or as cleaning agent.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

AGR manuals may further specify technical data contained in this Product Data Sheet.

Copies of the following publications are available on request:

- Safety Data Sheets

PACKAGING INFORMATION

Can	100 ml
	250 ml
	1000 ml
Pad	1.1 ml

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

PRODUCT DATA SHEET

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