BUILDING TRUST

PRODUCT DATA SHEET

Sika® Cleaner PCA

Cleaning pad and primer applicator

TYPICAL PRODUCT DATA

Chemical base	Open pore, expanded melamine resin
Color (CQP001-1)	Light grey, white
Application method	Dry scrub or wet scrub with Automotive grade glass cleaner
Shelf life	60 months [A]

CQP = Corporate Quality Procedure

[A] stored in a dry place at room temperature

DESCRIPTION

Sika® Cleaner PCA is a smart cleaning pad based on melamine foam. It is used for removal of contamination or cleaning of windshields and other surfaces.
Additionally it can be used to apply certain Sika® Primers.

PRODUCT BENEFITS

- Quick, clean and simple way to remove contamination and label residues.
- Suitable as primer applicator

AREAS OF APPLICATION

Sika® Cleaner PCA is designed for the removal of contamination on ceramic frits or glass. It can also be used for the removal of label residues and other kinds of contamination.
Sika® Cleaner PCA is well suited to apply Sika® Primers used in the Automotive Glass Replacement business.
This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.

METHOD OF APPLICATION

To remove the contamination from windshields, use an Automotive grade glass cleaner to wet the surface and detect contamination. Start scrubbing the bond area with a Sika® Cleaner PCA pad. For heavy contamination Sika® Cleaner PCA can be used dry to increase effectivness.
Always consider that it is designed for single use application only.
Wipe the glass cleaner off and allow the surface to dry completely before the next step in surface preparation is performed.

IMPORTANT NOTE

Compatibility with the current substrate has to be verified prior to the application. Before using Sika® Cleaner PCA to sensitive surfaces (e.g. plastics, etc.) it is recommended to test it on a small, possibly non-visible area of the base material.
Prior the adhesive application the surface has to be pre-treated according to Sika's surface preparation recommendations.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.
Copies of the following publications are available on request:

- Clear Aktivator Process
  Auto Glass Replacement Installation Guideline
- All Black Primer Process
  Auto Glass Replacement Installation Guideline
- Brochure: Auto Glass Replacement Safety Without Compromise

PACKAGING INFORMATION

Box	24 pieces 48 pieces 168 pieces

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

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