**GLOBAL BUT LOCAL PARTNERSHIP**

Our most current General Sales Conditions shall apply. Please consult the Data Sheet prior to any use and processing.

**WHO WE ARE**

Sika is a specialty chemicals company with a leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing and protecting in the building sector, manufacture and the motor vehicle industry. Sika’s product lines feature concrete admixtures, mortars, sealants and adhesives, structural strengthening systems, flooring as well as roofing and waterproofing systems.

**FOR MORE INFORMATION:**

[www.sika.com/industry](http://www.sika.com/industry)

Sika technologies for the production of entrance doors out of wood, PVC and aluminium are suitable for single and serial production of door panels, frames as well as side panel glazing made of various materials.

The advantages of the adhesive technology contribute particularly to:
- Modern door design
- Special sizes
- Burglary protection
- Warping stabilization
- Thermal insulation

Sika adhesives and sealants are:
- Weatherproof
- Temperature resistant
- Process optimised
- Tested by certification institutes

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IN PRIMARY SEALING
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Burglary protection
Glazing

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### PRODUCT PROPOSAL

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### SEALING AND BONDING PRODUCTS FOR FRONT DOOR PRODUCTION

#### SikaForce®-7900
- **2C PU**
- **Corner bonding**
- **High mechanical strength**
- **Wide adhesion range**
- **Mixing ratio 1:1 by volume**
- **Short mixer for waste reduction**

#### Sika® Glazing Tape Prefix
- **KRA**
- **Frame and cover bonding**
- **Highly elastic**
- **High tear strength**
- **Easy to apply**
- **Sikaflex®-553 moisture-independent curing**

#### Sikaflex®-221
- **1C PU**
- **Frame and cover bonding**
- **Highly elastic**
- **Good adhesion**

#### Sikaflex®-553
- **2C PU**
- **Frame and cover bonding**
- **Highly elastic**
- **Good adhesion**

#### Sikasil® WT-480
- **2C silicone**
- **Frame and cover bonding**
- **UV-stable**
- **ETA certified**

#### Sikasil® SG-500
- **2C silicone**
- **Frame and cover bonding**
- **UV-stable**
- **ETA certified**

#### Sikasil® SG-20
- **1C silicone**
- **Frame and cover bonding**
- **UV-stable**
- **ETA certified**

#### SikaBond® FoamFix
- **1C PU**
- **Thermal insulation**
- **Good thermal insulation**
- **No post-expansion**

#### SikaForce®-7710 L35
- **2C PU**
- **Sandwich Panel bonding**
- **Wide adhesion range**

#### SikaGlaze® IG-25 HM plus
- **2C silicone**
- **IG secondary sealing**
- **High UV-stability**
- **Low argon permeation**

#### SikaGlaze® IG-5 PIB
- **Butyl**
- **IG primary sealing**
- **Available in black and grey**

#### Sikasil® WT-480
- **2C silicone**
- **Burglar protection**
- **Compatible with IG edge seal**

#### Sikasil® WS-605 S
- **1C silicone**
- **Glazing sealant**
- **Weather resistant**

### PRETREATMENTS

#### Product Application Unit

- **Sika® Activator-205**
  - Surface pretreatment
  - Can 250 ml, 1 l

- **Sika® Primer-209 D**
  - Surface pretreatment
  - Can 250 ml, 1 l

- **Sika® PowerClean Aid**
  - Primer application cleaning
  - Box 24 pcs

### CLEANER

#### Product Type Unit

- **Sika® Cleaner P**
  - Surface cleaner
  - Can 300 ml, 5 l

- **Sika® Remover-208**
  - Cleaner
  - Can 300 ml, 5 l

- **Sika® Handclean**
  - Cleaning towels
  - Bucket 70 towels

- **Sika® CleanGlass**
  - Glass cleaner
  - Bottle 500 ml

### ADHESIVE TECHNOLOGY

- **Modern door design**
- **Special sizes**
- **Burglary protection**
- **Warping stabilization**
- **Thermal insulation**

### Sika adhesives and sealants

- **Weatherproof**
- **Temperature resistant**
- **Process optimized**
- **Tested by certification institutes**

### Sika technologies for the production of entrance doors

- Suitable for single and serial production of door panels, frames as well as side panel glazing made of various materials.