SikaPower®-4720
HIGH STRENGTH PANEL ADHESIVE

PRODUCT BENEFITS
- Excellent adhesion performance
- Clean, fast and easy application
- Long open time with fast cure
- Conforms to OEM standards
- Over clamp protection
LEADING SOLUTIONS, DESIGNED AND TESTED FOR MAXIMUM EFFICIENCY

When using SikaPower®-4720, you can rely on Sika’s expertise and knowledge as OEM supplier. A large number of vehicle manufacturers rely on Sika technology for structural bonding on the production line.

AREA OF APPLICATION
SikaPower®-4720 is a two-component high-strength epoxy adhesive with excellent adhesion properties. It is suitable for panel bonding with exposure to high dynamic stress areas. This structural adhesive can easily be spot-welded through when wet. SikaPower®-4720 is specifically designed for metal and composite panel bonding such as:

- Door skins
- Rear body panel
- Roof skins
- Quarter panel
- Structural parts only in combination with spot welds or rivets

PRODUCT DETAILS

- Packaging: 195 ml cartridge
- Chemical base: two-component epoxy
- Color: black

Use SikaPower®-4720 for body structure parts only in combination with spot welds or rivets, following vehicle manufacturers recommendation.

PROCESS TIMES

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Open Time</th>
<th>Clamp Time</th>
<th>Grindable</th>
<th>Drive-Away Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 °C</td>
<td>90 min</td>
<td>16 h</td>
<td>48 h</td>
<td>48 h</td>
</tr>
<tr>
<td>23 °C</td>
<td>60 min</td>
<td>4.5 h</td>
<td>16 h</td>
<td>24 h</td>
</tr>
<tr>
<td>30 °C</td>
<td>30 min</td>
<td>2 h</td>
<td>6 h</td>
<td>8 h</td>
</tr>
<tr>
<td>60 °C</td>
<td>n.a.</td>
<td>30 min</td>
<td>1 h</td>
<td>1 h</td>
</tr>
</tbody>
</table>