VENDING MACHINES AND STORE REFRIGERATORS ASSEMBLY SOLUTIONS
Sika technologies are suitable to bond the most common substrates used for industrial applications, offering a competitive advantage with cost-optimized and reliable solutions. Manufacturers of refrigerators and vending machines use Sika solutions to bond and perfectly seal glass doors and covers; while temperature control and food preservation are combined with aesthetics. Sikaflex® solutions fully meet all these requirements, providing structural and durable bond on glass, aluminum and stainless steel frames. Moreover, SikaFast® solutions can be used for fast fixture applications of small components such as displays, pushbuttons, plates and mounting brackets.

**ADVANTAGES**
- No welding process and metal buckling
- Smooth look without visible clamps or screws
- Possible use of thinner metal sheets
- Reliable and durable joints
- Easy and fast process: sealing and bonding in one step

**PRODUCT FEATURES**
- Structural adhesives and sealants
- Optimized both for large and short scale industrial applications
- Non-sag properties for vertical applications
- High elongation and tensile strength properties with Sikaflex®-260 N
- Gap filling and short handling time with the 2-component technology of SikaFast®-5215 NT
- Food approved solutions (indirect contact): Sikaflex®-522 and Sikaflex®-551

Structural bonding and sealing of organic glass on metal frame with Sikaflex®-260 N. For applications requiring food approval, Sikaflex®-522 can be used for sealing or Sikaflex®-551 for sealing and bonding. Reliable assembly of displays and small components in plastics and metals with SikaFast®-5215 NT. Body removable sealing with SikaLastomer®-710.