

## PRODUCT DATA SHEET

# Sika® Aktivator PRO

Clear solvent-based all seasons adhesion promoter for black-primerless bonding

**TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)**

<b>Chemical base</b>	Solvent-based adhesion promoter
<b>Color (CQP001-1)</b>	Colorless, clear
<b>Application temperature</b>	-10 – 45 °C (14 – 113 °F)
<b>Application method</b>	Wiping with lint-free paper towel
<b>Consumption</b>	20 ml/m <sup>2</sup>
<b>Flash-off time</b>	-10 – 45 °C (14 – 113 °F) maximum
	3 minutes 8 hours
<b>Shelf life</b>	12 months <sup>A</sup> 18 months <sup>A</sup>
	Pads

CQP = Corporate Quality Procedure

<sup>A)</sup> stored in sealed container in a dry place at ≤ 25 °C

**DESCRIPTION**

Sika® Aktivator PRO is a unique pretreatment system specifically designed for automotive glass replacements. With its wide application temperature range Sika® Aktivator PRO allows to have one pre-treatment solution through the whole year. The single wipe process simplifies the work and saves time. Sika® Aktivator PRO is an all year round product, which is ideal for mobile or in-house applications.

**PRODUCT BENEFITS**

- All season, no cold weather procedures required
- Quick, clean and easy to apply
- Short flash off time
- Single wipe process

**AREAS OF APPLICATION**

Sika® Aktivator PRO has been especially designed for the Automotive Glass Replacement business. It can be processed down to -10 °C without special requirements. The broad application temperature range in combination with the short flash off time makes it an all year round product, which is ideal for mobile or in-house applications.

This product is suitable for experienced professional users only. For other applications than glass replacement, tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

**PRODUCT DATA SHEET**

Sika® Aktivator PRO

Version 02.01 (03 - 2023), en\_US

014560010013001000

## METHOD OF APPLICATION

Surfaces must be clean, dry and free from grease, oil, dust and contaminants.

Adhesion on substrates may be improved by adding and/or combining pre-treatment processes such as scuffing and cleaning prior the activator application.

### Application

Apply Sika® Aktivator PRO sparingly without wipe-off process.

Ideal application and surface temperature is between -10 and 45°C. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive.

#### Can

Moisten a clean and lint free cloth or paper towel with Sika® Aktivator PRO and wipe bonding surfaces once ensuring the bond face has been treated.

Consumption and method of application depends on the specific nature of the substrates.

Tightly reseal container immediately after each use.

#### Pad

Hold pad directly against the frit on the glass, then pinch the handle with thumb and index finger to break internal vials thus releasing Sika® Aktivator PRO into the pad (do not bend!).

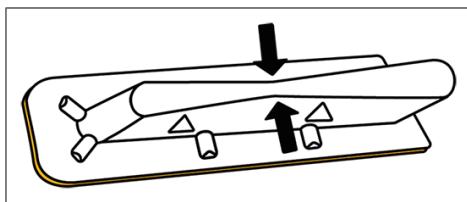


Fig. 1: Sika® Aktivator PRO Pad

Apply the Sika® Aktivator PRO to the glass in one direction while maintaining continuous contact. Finish just beyond the beginning point to ensure complete coverage of bond area.

## IMPORTANT NOTE

Sika® Aktivator PRO is a moisture reactive system. In order to maintain product quality it is important to reseal the container with the inner plastic liner immediately after use. Once the surface pre-treatment operation is completed the cap has to be screwed on. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive. Dispose of product approx. one month after opening. Sika® Aktivator PRO pads are for single application only.

Never dilute or mix Sika® Aktivator PRO with any other substances.

It must not be used for tooling/smoothing of products or as cleaning agent.

## FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

AGR manuals may further specify technical data contained in this Product Data Sheet.

Copies of the following publications are available on request:

- Safety Data Sheets
- Sika AGR Technician Training Manual

## PACKAGING INFORMATION

Can	250 ml
Pad	1.1 ml

## BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## LEGAL DISCLAIMER

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by contacting SIKA's Technical Service Department via email at [tsmh@us.sika.com](mailto:tsmh@us.sika.com). Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.** Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling +1 800-933-7452.

## PRODUCT DATA SHEET

Sika® Aktivator PRO  
Version 02.01 (03 - 2023), en\_US  
014560010013001000

Sika Corporation  
30800 Stephenson Highway  
Madison Heights, MI 48071  
U.S.A.  
Telephone: +1 248-577-0020  
Email: [tsmh@us.sika.com](mailto:tsmh@us.sika.com)  
[www.sikausa.com](http://www.sikausa.com)

