BUILDING TRUST

PRODUCT DATA SHEET

Sikafloor® Marine-120

Lightweight self-leveling primary deck covering mortar for interior decks

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base		Polymer modified cement mortar
Color		Grey
CURE MECHANISM		Hydraulic
Density	mixed cured	1.12 kg/l 0.9 kg/l
Mixing ratio	per 16 kg bag	5.9 – 6.5 liters
Substrate temperature		5 – 30 °C
Application thickness		3 – 30 mm [A]
Coverage	per 16 kg bag at layer thickness 1 mm	17 m^2
Working time (CQP599-9)		20 minutes A
Ready to walk on (CQP600-3)	depending on humidity and ventilation	12 hours [A]
Compressive strength (CQP599-2)		9 MPa [B]
Flexural strength (CQP599-1)		3.4 MPa [B]
Modulus of elasticity in compression (CQP599-6 / EN 13412)		2.5 GPa [B]
Linear shrinkage (CQP599-5)		0.03 % [B]
Shelf life		12 months [C]

CQP = Corporate Quality Procedure [A] 23 °C / 50 % r. h. [B] after 28 days [C] stored in a dry, cool place below 25 °C

DESCRIPTION

Sikafloor® Marine-120 is a 1-component light weight and self-leveling mortar based on polymer modified cement.
Sikafloor® Marine-120 is tested according to FTP Code system and approved according to the IMO Marine Equipment Directives.

PRODUCT BENEFITS

- Lightweight leveling mortar
- One component, ready to mix
- Easily applicable
- Good leveling properties
- Applicable up to 30 mm
- Can be pumped

AREAS OF APPLICATION

Sikafloor® Marine-120 is applied on interior decks, to level the surface prior to the application of deck finishing materials such as: carpets, tiles, parquet, rubber and vinyl. It is suitable for application in dry and wet accommodation areas exept for galleys.
This product is suitable for experienced professional users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

CURE MECHANISM
Sikafloor® Marine-120 cures by way of hydraulic curing.

METHOD OF APPLICATION
Surface Preparation
For leveling applications, the surface has to be clean, free from dust, grease, oils and other substances, which may impair adhesion. Rust has to be removed with a steel brush or other appropriate means, followed by vacuum cleaning.
The surface has to be primed with Sikafloor® Marine Primer C using a long hair roller. After drying of the primer Sikafloor® Marine-120 may be applied.
Sikafloor® Marine-120 applications on aluminum or zinc rich shop primer coated decks, require a tie coat of SikaCor® ZP Primer or another suitable tie coat prior the priming step with Sikafloor® Marine Primer C.

Mixing process
One bag of Sikafloor® Marine-120 is mixed with 5.9 to 6.5 liters cold potable water. The mixing time with a drilling machine is approx. 5 minutes at low speed. Ensure the powder is mixed completely (bottom and side walls of the bucket).
Ensure a homogenous mortar is obtained before application.

Application
Apply the mortar with a steel board or a straight edge.
Sikafloor® Marine-120 can also be applied by pinrake. Sikafloor® Marine-120 has to be applied within 20 minutes after mixing. At temperatures above 30 °C the open time will be reduced to 10 minutes or less. If applied in thickness less than 3 mm the self-levelling capability will be reduced.
For advice on selecting and setting up a suitable pump system, contact the System Engineering Department of Sika Industry.

Curing
After application, the finished areas have to be protected against direct heat (e.g. cutting or welding from beneath), sunlight and draught during the curing process for at least 12 hours.
Before Sikafloor® Marine-120 is covered with dense materials such as vinyl, etc., ensure that the remaining moisture level is below 4 %.
Test procedure to determine the dryness (according ASTM D 4263): put a PE-plastic foil 1 m x 1 m on the surface of the applied mortar floor, tape the perimeter and leave for one day. The curing is complete if there is no water condensation on the foil or a visible color difference between covered and uncovered surface.

Removal
Excess material can best be re-moved before curing with a trowel wipe.
Fresh Sikafloor® Marine-120 may be removed from tools and equipment with water. Once cured, the material can only be removed mechanically.
Exposed hands and skin should be washed immediately with water. Use a suitable skin protection hand cream.

Application Limits
For applications on slooping surfaces > 1 % contact the Technical Department of Sika Industry.

FURTHER INFORMATION
The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.
Copies of the following publications are available on request:
- Safety Data Sheet
- Application Manual Sikafloor® Marine-120

PACKAGING INFORMATION
Bag	16 kg

BASIS OF PRODUCT DATA
All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION
For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER
The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users can always refer to the most recent version of the local Product Data Sheet for the relevant product, available on our website. The information in any downloaded version is valid as of the time of download.

Sika Limited (Vietnam)
Nhon Trach 1 Industrial Zone,
Nhon Trach Dist., Dong Nai Province,
Vietnam
Tel: (84-251) 3560 700
Fax: (84-251) 3560 699
sikavietnam@vn.sika.com
vnm.sika.com