

# 40 YEARS OF FUTURE

Sikaflex®



## Sikaflex®-255 Ultra PRIMERLESS AUTO GLASS URETHANE

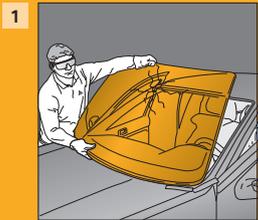
- Only 3h minimum drive-away time
- Solvent free - no odor
- Pre-treatment free
- Easy to extrude with manual gun
- True polyurethane bonding strength

BUILDING TRUST

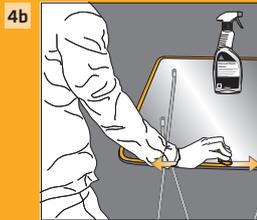


# Sikaflex®-255 Ultra PRIMERLESS ADHESIVE

Sikaflex®-255 Ultra is a solvent free adhesive which eliminates steps and speeds up installation by providing primerless adhesion to glass<sup>1</sup>. Installations done with the Sikaflex®-255 Ultra do not leave unpleasant odor in the car after replacing the auto glass. Sikaflex®-255 Ultra adhesives are based on polyurethane technology which meets the strength requirements of car manufacturers. Sikaflex®-255 Ultra adhesives contain a built-in adhesion promoter and do not require additional glass activators or primers.



**1**  
Remove the damaged windscreen.



#### Optional

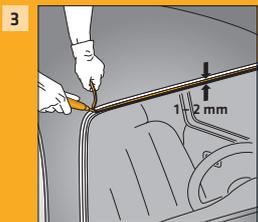
Surfaces must be clean, dry and free from grease, oil, dust and contaminants.



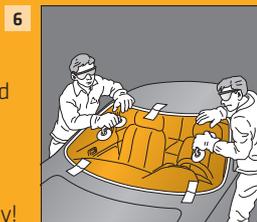
**2**  
Clean the entire aperture using Sika® Cleaner G+P.



**5**  
Set the gun at an 80 – 90° angle to the surface. Avoid interruptions.



**3**  
Trim back the remaining PUR bead to 0.5 – 2mm. If silicone was used before, a complete removal is necessary!



**6**  
Position the glass. After first contact of substrate and adhesive do only small positioning adjustments.



**4a**  
Clean the entire windscreen using Sika® Cleaner G+P.



#### Sikaflex®-255 Ultra characteristics

Technology	OEM approved polyurethane technology
Pre-treatment	None <sup>1</sup>
Application properties	Good
Gunnability	Easy to extrude with manual application gun or better
Open Time (23 °C / 50 % r.h.)	20 minutes Open Time even at elevated temperature and humidity

<sup>1</sup> Glass part must be prepared using a non-antistatic glass cleaner. Bonding surfaces must be free of unconventional contamination before application of the product.

Our most current General Sales Conditions shall apply.  
Consult the Product Data Sheet prior to any use and processing.



**SIKA SERVICES AG**  
Tueffenwies 16  
8048 Zurich  
Switzerland

**Contact:**  
Phone: +41 58 436 40 40  
Fax: +41 58 436 45 30  
[www.sika.com/aftermarket](http://www.sika.com/aftermarket)

