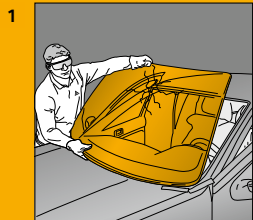


SikaTitan® SOLO PRIMERLESS AFTERMARKET BONDING SYSTEM

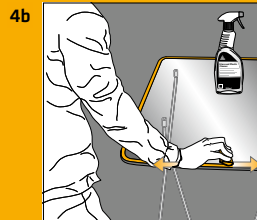
- Easy to extrude with manual gun
- Pretreatment free
- True polyurethane bonding strength

SikaTitan[®] SOLO PRIMERLESS ADHESIVE

Sika is introducing SikaTitan[®] as a new windscreen adhesive product line which eliminates steps and speeds up installation by providing primerless adhesion to glass¹. SikaTitan[®] adhesives are based on polyurethane technology which meets the strength requirements of car manufacturers. SikaTitan[®] adhesives contain a built-in adhesion promoter and do not require additional glass activators or primers.

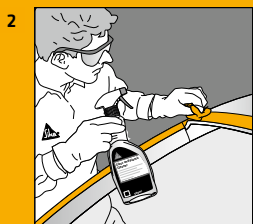


1 Remove the damaged windscreen.

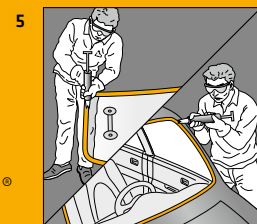


4b **Optional**

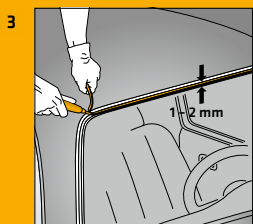
Surface must be free of non traditional contaminants.



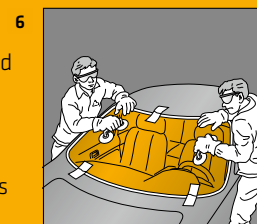
2 Clean the entire aperture using Sika[®] Cleaner G+P.



5 Set the gun at an 80 - 90 ° angle to the surface. Avoid interruptions.



3 Trim Back the remaining PUR bead to 0.5 - 2mm. (If silicone was used before, a complete removal is necessary!)



6 Position the glass. After first contact of substrate and adhesive do only small positioning adjustments.



4a Clean the entire windscreen using Sika[®] Cleaner G+P.



Summary of principal product characteristics

SikaTitan[®] SOLO

Technology	Polyurathane technology that meets the strength requirements of car manufactrures
Pre-treatment	None ¹
Application properties	Good
Gunnability	Easy to extrude with hand-operated guns
Open Time (23 °C / 50% r.h.)	20 minutes Convenient duration even at elevated temperature and humidity

¹ Glass part must be prepared using a non-antistatic glass cleaner. Bonding surfaces must be free of unconventional contamination before application of the product.

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.



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