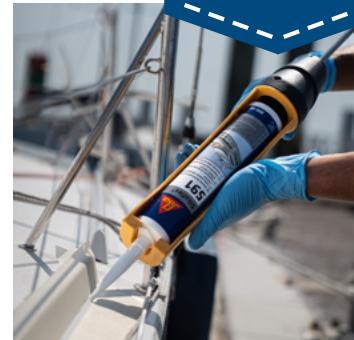


Sikaflex®-591

MULTIPURPOSE SEALANT

SIKA
MARINE
THE
PROFESSIONAL'S
CHOICE



USAGE

Sikaflex®-591 is a multipurpose adhesive sealant, which is highly color stable and mold-resistant, suitable for interior and exterior sealing applications in the maritime industry.

KEY FEATURES & BENEFITS

- Very high color stability and mold resistant:** Resistant to the harsh maritime conditions
- All-rounder for interior & exterior:** Very good weathering resistance
- Fast & efficient workflow:** Good adhesion to most substrates with minimal surface preparation
- Health-conscious formula:** Solvent-, isocyanate-, phthalate- and PVC-free
- Above & below waterline:** Suitable for below the waterline applications on boats

Colors	White, black, grey
Sales formats	300 ml cartridge, 70 ml mini-unipack
Shelf life	Cartridges: 12 months / Mini unipacks: 12 months
Technology	Silane Terminated Polymer (STP)

SURFACE PREPARATION*

	ABRASIVE PAD VERY FINE	SIKA AKTIVATOR-205	SIKA MULTIPRIMER MARINE
Bare metals (e.g., stainless steel)	•	•	
Corrosion protected metals (e.g., aluminum anodized)		•	
Non-ferrous metals (e.g., copper)	•	•	•
GRP	•	•	
ABS		•	•
Hard PVC		•	
Glass		•	
Wood			•

*For non-professional/DIY users
Professional users must consult the latest version of the Sika surface preparation guideline

For technical information
consult the latest Product
Data Sheet



For more information
consult the Sika website

BUILDING TRUST

