

# SIKA IN MODULAR BUILDING COMPLETE SOLUTIONS FROM BASEMENT TO ROOF FOR OFF-SITE CONSTRUCTION



**BUILDING TRUST** 

## FROM BASEMENT TO ROOF

Delivering construction solutions that not only meet the most demanding specifications of the building industry but also improve manufacturing efficiency and quality – that is Sika's commitment to offsite manufacturer. Sika offers the industry's widest product ranges for waterproofing, roofing, flooring, concrete, sealing, bonding, fire protection and protective coatings. Whether you are creating modules for commercial, retail, education, healthcare, or residential sectors you can be sure that Sika has the best solution for your needs.

## FROM BASEMENT TO ROOF, SIKA PROVIDES A FULL RANGE OF MODULAR CONSTRUCTION SOLUTIONS IN THE FOLLOWING AREAS:

#### BONDING

Bonding joins different materials permanently, elastically and securely. Sika bonding technologies increase the safety of end products and enable greater freedom of design.

#### SEALING

Sealing minimize the flow of gazes and liquids between cavities and interstices as well as the dissemination and transfer of heat or cold.

#### DAMPING

In fixed and moving objects, damping reduces vibrations of all wavelengths, resulting in fewer reverberations and noise emissions in load-bearing structures and cavities.

#### PROTECTING

Sika solutions ensure sustained protection against climatic conditions, chemical influence, pollution and fire for concrete and steel structures.

#### REINFORCING

Reinforcing bolsters the carrying capacity of statically or dynamically stressed load-bearing structures in a targeted manner, from lightweight window frames to imposing concrete bridges.



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## EXTERIOR APPLICATIONS





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## **ROOFING SOLUTIONS**

**SIKA ROOFING IS DEVELOPING AND PRODUCING HIGH-QUALITY ROOF WATERPROOFING AND SYSTEM SOLUTIONS FOR OVER 60 YEARS.** Modular building roofs can be designed to meet the specific technical requirements and budget of each individual project. Our tailored solutions allow freedom of design and form with no limitations on geometry or color, to meet the specific requirements of any type of roof. Sika provides system solutions which includes all the components along the different roof waterproofing technologies.

Sika roof system solutions includes the whole system buildup, from vapour control layers, thermal insulation boards, roof waterproofing membranes and various system accessories for:

- Exposed roofs mechanically fastened or adhered
- Ballasted roofs gravel, green, utility or traffic
- Inverted roofs gravel, green, utility or traffic

Our main brands:

- **Sarnafil**<sup>®</sup> PVC and FPO based single ply membranes
- Sikaplan<sup>®</sup> PVC and FPO based single ply membranes
- Sikalastic<sup>®</sup> liquid applied membranes (LAM)
- SikaShield<sup>®</sup> bituminous membranes



### Sarnafil® / Sikaplan® PVC AND FPO BASED SINGLE PLY MEMBRANES

Sarnafil<sup>®</sup> / Sikaplan<sup>®</sup> synthetic roof waterproofing sheets are either based on polyvinyl chloride (PVC) or flexible polyolefins (FPO). Depending on the requirements, these sheet membranes are available in different thicknesses, texture, widths, reinforcement and felt backings.

- Proven track record over more than 60 years
- Wide range of international approvals and certificates
- Resistant to all common environmental influences
- Various colors and textures available

- Resistant to UV exposure and to root penetration
- Available in various thickness, lengths and widths
- High reflectance properties for cool roofs
- Recyclable at end of life





### Sikalastic<sup>®</sup> LIQUID APPLIED MEMBRANES (LAM)

Sikalastic<sup>®</sup> liquid applied membrane (LAM) systems are monolithic, fully bonded, cold or hot applied coatings that cure to form a seamless and durable waterproofing membrane system.

- Best solution for complex and unusual roof designs
- High flexibility
- Fast application, especially in complex structure
- Seamless finishing
- Single or multi component liquid applied systems
- Various colors available



## SikaShield® BITUMINOUS MEMBRANES

SikaShield<sup>®</sup> membranes are made of a polymer modified bitumen, with or without a reinforcement, which is protected by an upper and a bottom finishing. Available in different thickness and weights, it is highly customizable to meet specific requirements thanks to the combination of different materials they can be made of.

- Fully bonded
- Variety in application methods (torch, self-adhesive, wet applied, mechanically fixed)
- High resistant to mechanical movements
- Can integrate different systems and build-ups





## CONCRETE ADMIXTURES

CONCRETE USED FOR THE PRODUCTION OF PRECAST MODULES FOR OFFSITE CONSTRUCTION REQUIRES A CUSTOMIZED CONCRETE MIX DESIGN THAT ENSURE A HIGH QUALITY, FAST AND COST OPTIMIZED CONCRETING. Sika can provide all different essential

for concrete production related to modular building in order to ensure an optimized industrial manufacturing process. Depending on the customers concrete production process and the project requirements of the concrete modules, specific concrete mix design for production of precast concrete is required using the following product groups:

Mid and High range water reducers

- Concrete accelerators and retarders
- Durability enhancers
- Manufacturing aids for concrete
- Concrete essentials
- Fibers

Our main brands:

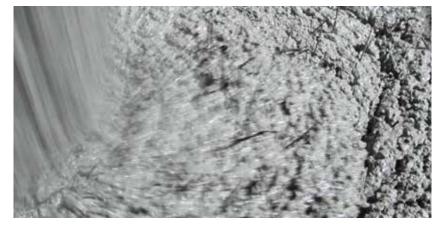
- Sika® Viscocrete® SikaPlast®
- Sikament<sup>®</sup> Sika Viscoflow<sup>®</sup>
- Sika<sup>®</sup> Retarder SikaTard<sup>®</sup>
- SikaFiber<sup>®</sup> SikaRapid<sup>®</sup>
- Sika<sup>®</sup> Separol<sup>®</sup>

## SikaFiber<sup>®</sup> range

Synthetic micro and macro fibers for the improvement of durability and toughness performance of concrete and mortars.

- Better cohesion of the fresh concrete
- Control and reduce crack sizes due to early-age shrinkage
- Improve flexural and shear strength
- Improve load capacity and ductility

- Increase toughness and abrasion resistance
- Replace or partially replace traditional reinforcing steel
- $\blacksquare$  Save time and cost in the construction process





## Sika<sup>®</sup> ViscoCrete<sup>®</sup> SCC-1

Sika<sup>®</sup> Viscocrete<sup>®</sup> SCC-1 is a high-range superplasticiser for SCC concrete and mortar based on Polycarboxylate-Ether and special stabilizers. Especially suitable for the production of precast concrete with medium to high water reduction and improved flow characteristics. Recommended for the following:

- Concrete with medium to high water reduction (up to 30%)
- Self Consolidating Concrete (SCC)
- High performance concrete

 Concrete with enhanced workability requirements due to high content of blended cements



### Sika® Separol® W-220

Sika<sup>®</sup> Separol<sup>®</sup> W-220 is a ready to use, solvent and mineral oil free concrete release agent. It is an emulsion, based on biological degradable synthetic oil. Can be applied in precast plants, and has been specially developed for use on:

- Smooth non-absorbent formwork
- Absorbent formwork
- Heated formwork (up to +70°C)
- Also suitable for textured formwork
- Low viscous

- Excellent "sticking" ability on vertical mold surfaces
- Self leveling after spray application
- Highly pore suppressing
- Safe for the operatives to handle





## ANCHORING, GROUTING AND CONCRETE BONDING

## THERE ARE MANY APPLICATIONS IN THE MODULE FACTORY AS WELL AS ON SITE WHERE THE USE OF VARIOUS ADHESIVES AND GROUTING MATERIALS FOR HARDENED CONCRETE

**ARE NEEDED**, e.g. to apply structural anchors on base plates, bonding of concrete elements, grouting of concrete module on the base slabs, filling and sealing joints of concrete modules or around penetrations. Sika provides a wide range of anchoring, grouting and structural adhesives solutions based on resins or cement for all required bonding applications on hardened concrete.

High-performance, low shrinking and certified products according to various leading standards are required for all types of structural applications on concrete. Sika's high load adhesives and grouting materials are globally well known and accepted as well as successfully established since many decades.

Our main brands:

- Sika AnchorFix®
- Sikadur®
- SikaGrout®

### Sika Anchorfix® range

For all types of high load anchoring applications in hardened concrete.

- Certified according to various leading standards
- Outstanding load bearing capacity
- $\blacksquare$  Corrosion protection of steel bars and anchors
- Improved cost performance
- Higher flexibility in terms of the bolt

- Fast curing
- No expansion no cracking substrate





## SikaGrout<sup>®</sup> range

For bedding joints between concrete modules and for filling of any gaps, voids and cavities between concrete module and their basement.

- Excellent flow properties
- $\blacksquare$  Pre batched, easy to mix and apply
- High compressive strength gain
- Overcoatable with Sika reprofiling/levelling mortars and coatings
- Low shrinkage
- Does not segregate or bleed
- Fire resistance comparable to concrete



## Sikadur<sup>®</sup> range

Structural adhesives for various substrates for bonding and sealing of pipe penetrations and other elements on concrete modules.

- Suitable for dry and damp concrete surfaces
- Very good adhesion to most construction materials
- $\blacksquare$  High strength adhesive
- Thixotropic: non-sag and suitable for vertical and overhead application
- Solvent free
- Adhesive and filler in one
- Hardens without shrinkage



## EXTERIOR FACADES SOLUTIONS

**FOR PROTECTING THE FACADE FROM WATER INGRESS,** the SikaMembran® range, EPDM or PPO membranes, makes it possible to meet all construction requirements, and to adapt to the production processes of module manufacturers with self-adhesive solutions or using adhesives adapted. The cost effective adhesive system for ventilated rainscreen cladding with SikaTack® Panel makes it possible to finalize the aesthetics of the envelope quickly. The performance of the module envelope can also be improved by Exterior Thermal Insulation Composite System – ETICS by Sika® Thermocoat, to improve the building's energy efficiency rating and carbon footprint.

Sika solutions for exterior facades allow module manufacturers to meet technical requirements regarding waterproofing and thermal performance. The use of an adhesive system offers attractive aesthetic solutions by eliminating visible fixings.

Our main brands:

- SikaMembran<sup>®</sup>
- Sika<sup>®</sup> ThermoCoat
- SikaTack<sup>®</sup> Panel

Sikasil<sup>®</sup>



## SikaMembran® range

Sika's range of waterproofing membranes protects the facade from water ingress (e.g. rain, snow, etc.) but allows at the same time water vapor transmission from inside the building to outside the structure.

- Fast, easy and secure application even in corners
- Eliminates the need for mechanical fixings with the unique Sikabond<sup>®</sup> TF Plus N sealant or self-adhesive solution
- Provided with CE-mark
- High flexibility
- Fire resistant versions available



## Sika<sup>®</sup> ThermoCoat-2 and Sika<sup>®</sup> ThermoCoat-5 ES TF

The insulating boards are fixed to the exterior of the facade with suitable adhesives and mechanical fastenings. After the application of the alkaline resistant reinforcement mesh and body coat, the decorative exterior finishing is applied.

- Fast and easy to apply
- More durable protection of the building from weathering and atmospheric pollutants
- Reduce utility bills by averagely 35%
- Reduce a building carbon footprint

- Keep a building warmer in winter / cooler in summer
- Improve a building energy efficiency rating
- Reduce noise from outside





#### SikaTack® Panel

Sika provides the adhesive system for ventilated rainscreen cladding. Suitable for dry and damp concrete surfaces.

- NO SCREWS or rivets are visible aesthetically pleasing
- ELASTIC BONDING uniform tension over the whole panel and therefore no deflection of panels
- Extremely COST EFFECTIVE due to fast and economical installation
- Adhesive layer prevent galvanic corrosion
- Increase THERMAL PERFORMANCE on exterior wall
- One mounting system for most type of panel



## DOORS AND WINDOWS

SIKA PROVIDES A WIDE RANGE OF PRODUCT AND SYSTEMS FOR DOORS AND WINDOWS INSTALLATION IN MODULAR FRAMES. Sika sealants, expansive foams and membranes achieve air proof modular buildings and protect the insulation from water infiltration.

Sika offers the appropriate solution to have the doors and the windows of the modules installed in line with the latest standards for energy efficient installation, using professional products for filling joint and sealing.

Our main brands:

- SikaHyflex<sup>®</sup>
- Sika Boom®
- SikaMembran®



#### SikaHyflex®-220 Window

Professional sealant for window / door perimeter sealing and SikaMembran<sup>®</sup> Window installation. SikaHyflex<sup>®</sup>-220 Window is a 1-component, moisture-curing elastic joint sealant.

- Very good workability
- Low extrusion force
- Over-paintable
- Very good adhesion on PVC

- Movement capability +/-25% (ISO 9047)
- Good adhesion to porous and non-porous substrates
- Solvent-free





### Sika Boom<sup>®</sup>-461 Top

Sika Boom<sup>®</sup>-461 Top is a white, 1-part, self-expanding foam based on Silane Terminated polymers (STP) which can be applied by nozzle or gun. Designed for insulating against cold and draughts, filling joints around window and door frames. Can be used for interior and exterior applications.

- Flexible
- Good thermal insulation
- Can be cut, trimmed, sanded and painted
- Combi-valve for gun or nozzle application

- Low post-expansion
- Safety valve for extended shelf life
- Isocyanate, chlorinated paraffin, halogen and plasticizer free formulation

■ Fire resistance class B2 according to DIN 4102



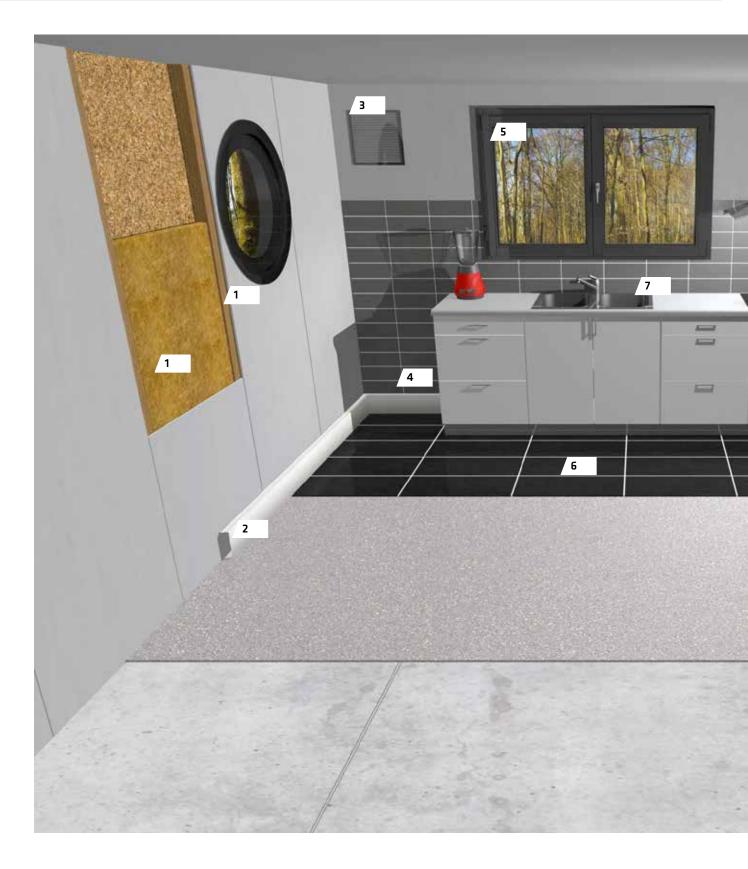


#### SikaMembran® Window Outside / Inside

Vapor permeable, flexible, special membrane for air tight, wind tight and rain tight installation of windows. Suitable for dry and damp concrete surfaces.

- Very flexible membrane, ideal for three dimensional fittings
- Double side fleece backing for optional over rendering
- One side equipped with pressure-sensitive tape for efficient installation on window frames
- - SIKA IN MODULAR BUILDING COMPLETE SOLUTIONS FROM BASEMENT TO ROOF FOR OFF-SITE CONSTRUCTION

## INTERIOR APPLICATIONS





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## INTERIOR WALLS

SIKA PROVIDE INNOVATIVE SOLUTION FOR FIXATION AND FINISHING FOR INTERIOR WALLS

**OF THE MODULES.** Millions and millions of screws and nails are used by every customer: time consuming, noisy, expensive and lot of waste. In addition, modules manufacturers have now requested adhesives for a bonding solution. Sika's vision in Modular Building is a combined mechanical fixations/adhesive solution with reduced number of screws compared to what is used today, using technical adhesives like Sikaflex®-545 or Sikaflex®-508 to bond the plaster board on the structure of the module. To successfully perform wall leveling operations between plasterboards, the unique SikaWall®-177 RDF solution increases productivity and efficiency. Work can be carried out much faster with just one product being used on many different surfaces, and with the help of the unique cement base, a primer almost falls into disuse.

Sika solutions for flexible bonding of plasterboard and wall leveling improve productivity and quality by effectively reducing the risk of cracking effects during module transport.

Our main brands:

#### Sikaflex<sup>®</sup>

■ SikaWall®

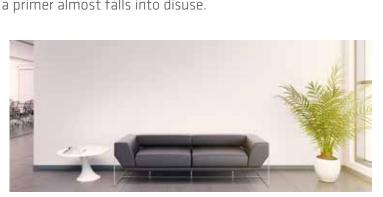
### Sikaflex<sup>®</sup>-545

Sikaflex<sup>®</sup>-545 is a low emission 1-component Silane Terminated Polymer (STP) assembly adhesive. It has a unique high initial grab with high load capacity and excellent workability. It bonds well to a wide range of substrates with minimal pre-treatment.

- High initial grab: ideal to immediately hold the plasterboards in place
- Less factory filling holes / much less use of filler and sanding
- Less factory and site rework, less cracks (elongation at break 400%)
- Easy to implement in an industrialized application process
- Better working conditions (no noise, no dust)
- Meets all relevant safety standards







### Sikaflex<sup>®</sup>-508

Sikaflex<sup>®</sup>-508 is a low emission 1-component isocyanate-free sealant based on the Silane Terminated Polymer (STP) technology. Sikaflex<sup>®</sup>-508 meets the most severe environment, health and safety standards and set a new benchmark in this technology. The product cures on exposure to atmospheric humidity to form a durable elastomer. Outstanding certified root resistance.

- Very low emission
- Compatible with foamed polystyrene
- Bonds well to a wide variety of substrates without the need for special pre-treatments
- Easy to process
- Low odor
- Isocyanate, phtalate, plasticizer, solvent and PVC free





#### SikaWall®-177 RDF

Ideal to improve the productivity in interior wall installation in modular building, bringing specific benefits: Time saving, reduce sanding operation and improved work environment, no dust!

- Low tension/stress
- Very sturdy and highly fillable
- Grindable
- Fast drying: up to 10 mm after 24 hours
- In many cases no priming required





## INTERIOR WATERPROOFING FOR WETROOMS

**SIKA'S SOLUTIONS FOR WET ROOMS** includes the complete system build-up for bathrooms and kitchens: levelling mortars, various waterproofing membranes and tapes, tile setting solutions like adhesives and joint grouts as well as joint sealants.

- Flexible and rigid waterproofing systems based on bituminous emulsions, cement based mortars or sheet membranes.
- Fabric reinforced elastomeric tapes for sealing of edges, corners and penetrations
- Low dust, easy applicable tile adhesives for various types of tiles
- Water repellent tile grouts
- High-elastic joint sealants
- Our main brands:
- Sikalastic<sup>®</sup>
- Sika<sup>®</sup> SealTape
- SikaCeram<sup>®</sup>
- Sikasil®

## SikaCeram<sup>®</sup> Sealing System

The SikaCeram<sup>®</sup> Sealing System consist of a prefabricated waterproofing and decoupling membrane (SikaCeram<sup>®</sup> Sealing Membrane) and a 1-component, rollable and rapid hardening adhesive (SikaCeram<sup>®</sup> Sealing Fix). The system is easy and very quick to apply, has crack-bridging capabilities and ensure a consistent layer thickness.

- Flexible material that adapts to all shapes and surfaces
- Rapid hardening, fast installation time
- No waiting time between different layers
- Highly flexible, crack-bridging
- ETAG approved system
- Very low emissions





### Sikalastic<sup>®</sup>-850 W

Sikalastic<sup>®</sup>-850 W is a 1-component-water-based liquid waterproofing system which, after curing, forms a water-proof, flexible, crack-resistant adherent membrane. Used for realization of the watertightness, under attached hard protection (ceramic tiles glued, sealed or screed), intermediate floors and partitions of all wet rooms.

- High elasticity which makes it possible to bridge cracks
- Waterproof
- Can be quickly covered with hard protection: glued or sealed tiles, screed with coating (plastic floor, resin coating, etc.
- Good adhesion to concrete, mortar, plaster, water-repellent or not plaster tile, cardboard and water-repellent plasterboard, terracotta tiles, cellular concrete, wood and woodbased panels (CTBH, CTBX)





## SikaCeram<sup>®</sup>-270 range

Cementitious, fast-setting, multi-flow, high coverage floor and wall tile adhesive. For small, medium, large sized ceramic tiles in residential, industrial, commercial wet and dry environments. Suitable for bonding all types of ceramic, marble, natural stone and mosaic tiles to all types of absorbent / non-absorbent construction material substrates. Layer thickness <30 mm, Indoor and outdoor use.

- Multi-Flow: from Thin-bed to Flow-bed consistency
- High coverage
- Fast-setting
- Deformable

- No vertical slipping
- Extended open-time
- Typical bonding substrates: Anhydrite, cementitious, ceramic, gypsum





## INTERIOR BONDING SOLUTIONS

#### SIKA PROVIDE ALL DIFFERENT TYPES FOR INTERIOR BONDING AND DEMONSTRATE WHY ADHESIVES LEAD TO A POWERFUL BOND IN COMPARISON WITH MECHANICAL FIXING: faster

solution using fewer tools and clean installation, safer solution with no object damage and good indoor air quality, and more durable solution with stress compensation and transfer and no corrosion.

Depending on the substrates (Concrete, metal, wood), the range of Sika adhesives makes it possible to securely fix or seal the finishing elements, or to bond structurally with stable properties.

Our main brands:

- Sikaflex<sup>®</sup>
- SikaSeal<sup>®</sup>
- SikaForce®



### Sikaflex<sup>®</sup>-111 Stick & Seal

Flexible adhesive and sealant. Sikaflex<sup>®</sup>-111 Stick & Seal is a 1-part, multipurpose adhesive and sealant with a very broad adhesion and sealing profile wich bonds and seals most construction material substrates. Internal and external use.

- Bonds well to a wide variety of substrates without surface pre-treatment
- Bonds to damp concrete
- Compatible with most substrates, EPS/XPS and building wraps
- Compatible with most bitumen grades
- Good mechanical resistance and weathering resistance





### SikaSeal®-106

Low-modulus construction sealant for connection joint. Based on Sika's innovative water-borne Hydroflex technology. Its good adhesion to most construction materials makes it especially suitable for a variety of interior and exterior sealing application.

- Dry-wall, plaster wall and ceiling joints
- $\blacksquare$  Connection to wood panels, beams and wall casing
- $\blacksquare$  Connection joints to door and window frames
- Joints to EPS, plaster and other weak substrates



#### SikaForce®-840 L07

quick assembly Good non-sag behavior

Structural elastic 2-component polyurethane adhesive. It is designed for bonding composite or coated metal components with stable properties over large temperature span.

- Combination of structural properties and flexibility
- Stable mechanical properties over wide temperature range
   Fast curing at room temperature and suitable for
- Excellent compressibility
   Low smell
  - Does not contain solvents or PVC



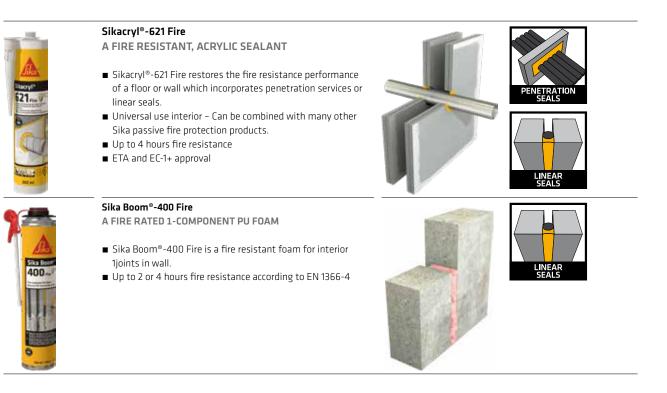
## PASSIVE FIRE PROTECTION

**AN ESSENTIAL ASSET FOR OCCUPANTS AND OWNERS.** Sika's passive fire protection solutions are designed to be able to seal all different types of building joints and penetrations, in order to help keep fire in defined compartments for a certain period of time, thereby allowing people to evacuate safely.



Sika passive fire protection solutions comply with the most relevant national and international standards (including EN, UL, EAD (ETAG), ASTM, AS, Certifire), in order to confirm that they meet the highest fire resistance requirements and consequently can help save people's lives!

Because of different materials, thinner walls and less space, tests might be required in off-site construction system. Sika's Experts help to benefit your business.



#### INTUMESCENT PRODUCTS

#### Sikaseal<sup>®</sup> 628 Fire Wrap INTUMESCENT



- SikaSeal® 628 Fire Wrap is a fire resistant pipe wrap consisting of one or several layers of intumescent tape sealed in a plastic wrap ready to use for interior and exterior penetration sealing applications.
- Up to 4 hours fire resistance







Sikaseal<sup>®</sup> 627 Fire Collar INTUMESCENT

- SikaSeal® 627 Fire Collar is a fire resistant prefabricated pipe collar consisting of a metal casing and an intumescent insert for interior and exterior penetration sealing applications.
   Pipe diameter range 32 250 mm
- Up to 4 hours fire resistance







Pipe collars before ...



... and after testing

# PROTECTIVE COATINGS

**UNPROTECTED STRUCTURAL STEEL** starts deteriorating when exposed to environmental corrosion. With time and depending on the degree of exposure, its durability may be considerably affected. A preventative and regular maintenance such as painting protects the structural steel and steel components from corrosion and extend their service life. Sika can provide a wide range of products protect against fire and corrosion.

## CORROSION PROTECTION FOR STEEL FRAME

Unprotected structural steel starts deteriorating when exposed to environmental corrosion. With time and depending on the degree of exposure, its durability may be considerably affected.

A preventative and regular maintenance such as painting protects the structural steel and steel components from corrosion and extend their service life.

Our main brands:

- SikaCor<sup>®</sup>
- Sika® Pyroplast®
- Sika<sup>®</sup> Unitherm<sup>®</sup>

## SikaCor<sup>®</sup> EG System

SikaCor<sup>®</sup> EG System is a combination of 2-pack priming-and intermediate coats based on epoxy resin / micaceous iron oxide and polyurethane top coats with high chalking resistance and color retention. Robust corrosion protection for steel, stainless steel, aluminum and galvanized surfaces providing a durable and decorative effect.

- Applicable at low temperatures
- Very fast initial drying and full hardening
- Up to 3 layers per day
- Tough elastic and hard but not brittling







### Sika® Pyroplast® Wood P

Sika<sup>®</sup> Pyroplast<sup>®</sup> Wood P is an ecological water based fire protection coating for interior use which forms a carbon char under the effect of heat. Tested to provide spread-of-flame protection and delays the inflammation of natural wood and wood derivates. System: Sika<sup>®</sup> Pyroplast<sup>®</sup> Wood P, Sika<sup>®</sup> Pyroplast<sup>®</sup> Wood P Primer, Sika<sup>®</sup> Pyroplast<sup>®</sup> Top W.

- Ecological water based coating system
- Free of halogens and aromatic solvents
- Low material consumption
- Simple application

- No additional statical load of coating
- Individual coloration possible with topcoat Sika<sup>®</sup> Pyroplast<sup>®</sup> Top W





#### Sika® Unitherm® Platinum-30

Sika<sup>®</sup> Unitherm<sup>®</sup> Platinum-30 is a solvent-free, 100% solids, 2-pack, modified epoxy based intumescent fire protection coating for internally or externally exposed structural steel, where it provides highest durability and combined corrosion protection (up to ISO 12944, corrosivity class C5) and fire protection (up to R45).

- Ultra thin film epoxy coating
- Application directly on blast cleaned steel surfaces
- Rapid cure next day handling and transport
- Suitable for small sections and complex steel sections





## ACOUSTIC SOLUTIONS

#### SIKA HAS A LONG TERM EXPERIENCE IN AUTOMOTIVE INDUSTRY WITH ACOUSTIC SOLUTIONS

which we apply in the construction industry. In the Sika Acoustic Test facilities Sika engineers and application experts perform virtual and physical testing, analyze the results and propose solutions for each specific application. The Sika Technology Centers have been designed to support the development, validation, and optimization of acoustic solutions.

By collaborating on advanced acoustic systems in an early project stage, Sika helps customer enhance global projects with high performance as well as EHS-friendly products fitting specific requirements.

Our main brands:

- ComfortFloor<sup>®</sup>
- Sikafloor®
- **TOPSILENT**
- FONOSTOP



## ComfortFloor<sup>®</sup> PRO systems

ComfortFloor<sup>®</sup> PRO System achieves a noise reduction of up to 19 dB by assembling Sikafloor<sup>®</sup> Comfort adhesive and the prefabricated rubber shock pad Sikafloor<sup>®</sup> Comfort Regupol-6015H.

- Recycled contents of 86%
- Easy to install
- High impact resistance

- Shock absorption
- Sound reduction capacity of 19 dB





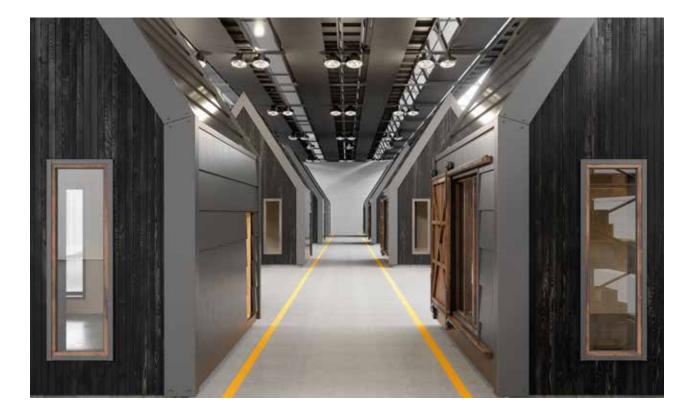
### TOPSILENT Duo, TOPSILENT Bitex, TOPSILENT Adhesiv

Acoustic insulation made up of high density sound-resistant foil with very high critical frequency for the acoustic improvement of plasterboard walls.

- High density foil
- Particularly efficient "gripper" to adhesives
- Can be used as shock-absorber on metal sheet panels
- Topsilent Adhesiv reduced laying times

■ Sound insulating power (calculated) of 26 dB (with Topsilent Bitex and Topsilent Adhesiv, mass 5 kg/m<sup>2</sup>, thickness 4 mm)





# SIKA'S KEY TECHNOLOGIES

## Sikaflex<sup>®</sup> Purform<sup>®</sup>

Purform® IS SIKA'S NEXT GENERATION POLYURETHANE. Purform® PRODUCTS HAVE THE PERFORMANCE YOU NEED AT ULTRA-LOW MONOMER CONTENTS THAT FULFILLS HIGHEST EH&S STANDARDS. Polyurethane is the professional's first choice for demanding

high performance bonding and sealing applications. Only polyurethane can provide the strength, flexibility and durability needed by our customers in construction and industry.



## SEALING

#### CONNECTION JOINTS

- Window perimeter joints
- Connecting shafts, manholes
- Sealing and bonding of drainage pipes and gutters

## CONSTRUCTION AND MOVEMENT JOINTS

- Sealing between cast concrete slabs
- Sealing of precast and prefab ele-
- ments

  Sealing between facade cladding ele-
- ments

#### SEALING OF FLOOR JOINTS

- Sealing of saw-cut joints in concrete pavement slabs
- Movement and connection joints

### BONDING

## AND AT THE SAME TIME ALSO SEALING

Elastic window bonding

- Bonding and sealing of wall casing and landscaping elements
- Bonding and sealing of stairs casing elements
- Bonding of light elements

#### BONDING AND SEALING ON THE ROOF

- Bonding roof tiles
- Cracks filling
- Gutters bonding and sealing







LUNGER LIFE More durable





## **Curing by Design**

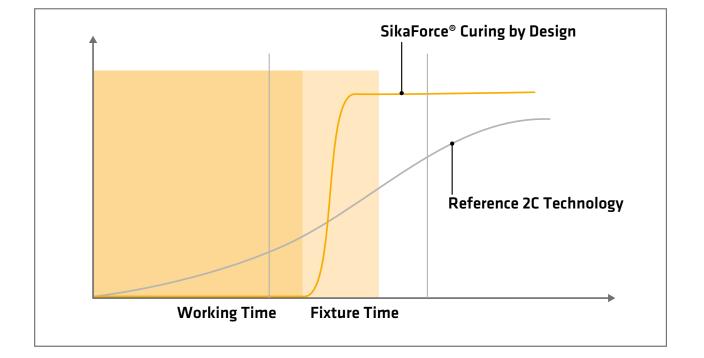
**CURING BY DESIGN** is a revolutionary curing pattern. This enables Sika to formulate **FAST CURING 2C POLYURETHANE ADHESIVES** with **CUSTOMIZABLE WORKING TIMES** providing significant benefit to current manufacturing processes.



- Unmatched snap cure effect that reduces handling times
- Suitability for both small and large assemblies with excellent ratio between open time and curing time.
- Easy applicability with standard dispensers and dosing pump equipment
- Compressible with low forces and applicable in big beads (non-sagging)
- No smell and smaller hazard risks compared to standard MMA and epoxy based adhesives.

SikaForce<sup>®</sup> Curing-by-Design (SikaForce<sup>®</sup>-803 and SikaForce<sup>®</sup>-840) show good adhesion on coated metals and composites substrates, usually without surface activation or priming.

Adhesion tests must be performed in advance on original component substrates and in the actual assembly conditions.



## SIKA'S EXPERTISE IN INDUSTRIALIZATION AND AUTOMATIZATION

**DELIVERING CONSTRUCTION SOLUTIONS** that not only meet the most demanding specifications of the building industry but also improve manufacturing efficiency and quality – that is Sika's commitment to offsite manufacturers and more specifically to bathroom pods manufacturers.

With extensive technical expertise and solid practical experience on every continent in all climates and environments, Sika is a highly qualified, reliable partner for your manufacturing and construction needs providing a full range of modular construction solutions.



YOU NEED TO FIND WAYS TO MAKE YOUR PREFABRICATED BATHROOM LIGHTER, STRONGER, SAFER OR GREENER



SO WHERE DO YOU START?

Start with a trusted partner that can deliver global innovation on a localized scale, wherever and whenever it is needed.

Start with a commitment to continuous improvement, and the knowledge that it takes years to become an overnight success. Start with a collaborative approach that can bring together great minds. Start with pioneering innovation that clears a path for the bathroom pods of the future, no matter what form they take.

#### START WITH SIKA

With a full suite of solutions, Sika is a key strategic partner for prefabricated bathroom manufacturers. By collaborating on advance development projects and engaging early in program development, we help customers optimize designs, identify cost savings and reduce complexity.

## AUTOMATED TILE SETTING

**SIKA'S REAL BENEFIT FOR CUSTOMER!** Thanks to our innovative construction systems, we can offer tailor made, high quality solutions for bathroom pods production, all according to your requirement. Our advanced technologies, high level of service, and unique expertise, means we can provide the most intelligent solutions for your existing and future needs.

Prefabricated bathroom manufacturers rely on Sikaflex<sup>®</sup>-950, which offers a durable and costoptimized solution for tile bonding on panels, where gap filling, high dynamic stress resistance and low emissions are required.

**Sikaflex®-950** is a two-component adhesive sealant based on silane terminated polymer (STP) technology with good gap filling performance and pumpability over long distance. This solution cures by chemical reaction of both components and forms a durable elastomer.

**Sikaflex®-950** is suitable, also for a large surface bonding, on substrates such as metals, aluminum, metal primers and paint coatings, glass, and plastics.

#### **KEY PRODUCT FEATURES**

- Wide adhesion range, bonds well without the need for special pretreatments
- Good gap filling capabilities
- $\blacksquare$  Easy to pump, particularly suitable for automatic processes
- Low odor
- Meets highest EHS standards as it is free of isocyanate, solvents, PVC and phthalates (EC1<sup>PLUS</sup>)



## DIGITALIZATION SOLUTIONS 3D CONCRETE PRINTING

#### **3D CONCRETE PRINTING OFFERS MANY BENEFITS TO YOUR MODULAR PROJECT.**

Traditional concrete placing is the most economic construction method and as consequence 3D concrete printing should be competitive with traditional method to demonstrate its efficiency. This is precisely what Sika's technology is designed to achieve.

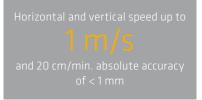


#### BENEFITS FOR MODULAR BUILDING MANUFACTURERS

Using Sika's 3D printing knowhow, manufacturers of concrete modules or panels and/or bathroom pods benefits from the following advantages:

- Ultimate "form follows function" efficiency: new design possibilities.
- New customized, complex designs and structures possible.
- Lower construction costs.
- Digitalize and industrialize your process to streamline and reduce material waste.
- Improve production of higher quality elements by utilizing machine-perfect fabrication.
- Time saving and increase productivity: automated process with less labor, no formwork and immediate setting 3D ink.

Printer size up to
5 meters
to build large precast parts





Flow control up to **2 ton/h** for complex shapes flow with 3 sec. mixing for an ultra high performance concrete 7 patents on printing processes, innovative materials and mixtures for 3D printing

Innovative **aWards** at the European World of Concrete

## SIKA, YOUR PARTNER

## COMPLETE SOLUTION PROVIDER



## FULL RANGE OF PRODUCTS

The products listed for exterior and interior applications are a selection of the wider range that we offer. The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical department of Sika Industry.

PRODUCT	USES	ADVANTAGES	TECHNICAL
			INFORMATION
Sarnafil® T	<ul> <li>FPO based roof waterproofing membrane</li> <li>Sarnafil® TG 66: Ballasted systems</li> <li>Sarnafil® TG 76: Adhered systems</li> <li>Sarnafil® TS 77: Mechanically fastened systems</li> </ul>	<ul> <li>Proven performance over decades</li> <li>Various colors available</li> <li>Resistant to permanent UV exposure</li> <li>High dimensional stability due to glass fleece inlay</li> <li>Resistant to permanent wind exposure</li> <li>Resistant to all common environ- mental influences</li> <li>Resistant to micro-organism</li> <li>Resistant to root penetration</li> </ul>	<ul> <li>Matt top surface: Beige, Window grey (RAL 7040), Traffic white (RAL 9016)</li> <li>Thickness: 1.2/1.5/1. or 2.0 mm</li> <li>Standard roll size: 2.00 m width Length: 15.00 to 25.00 m</li> <li>Jumbo rolls available</li> </ul>
Sikaplan® PVC	<ul> <li>PVC based roof waterproofing membrane</li> <li>Sikaplan® SGMA: Ballasted systems</li> <li>Sikaplan® SGK: Adhered systems</li> <li>Sikaplan® G: Mechanically fastened systems</li> </ul>	<ul> <li>Resistant to UV exposure</li> <li>Resistant to permanent wind exposure</li> <li>High dimensional stability due to glass fleece inlay</li> <li>Resistant to most common environ- mental influences</li> <li>Hot air weldable</li> <li>No open flame equipment required</li> <li>High water vapour permeability</li> <li>Resistant to mechanical influences</li> <li>Resistant to micro organisms</li> <li>Resistant to root penetration</li> </ul>	<ul> <li>Matt top surface: Different colors available</li> <li>Thickness: 1.2/1.5/1.4 or 2.0 mm</li> <li>Standard roll size: 2.00 m width Length: 15.00 to 25.00 m</li> <li>Jumbo rolls available</li> </ul>
Sikalastic <sup>®</sup> -560 system	Sikalastic®-560 is a cold- applied, one-component water- borne liquid applied waterproof- ing membrane, highly elastic and UV resistant.	<ul> <li>One-component - ready to use</li> <li>Cold applied - requires no heat or flame</li> <li>Seamless waterproofing membrane</li> <li>UV resistant and UV stable</li> <li>Highly elastic and crack-bridging</li> <li>Easily recoated when needed - no stripping required</li> </ul>	<ul> <li>4 kg and 20 kg plasti pails</li> <li>System consist of primer, base coat, reinforcing fleece and top coats</li> <li>Total consumption: ≥ 0.9 - 1.4 kg/m<sup>2</sup></li> </ul>
SikaShield®	Waterproofing membrane for balconies and terraces, flat or sloping roofs with up to 15% gradient or single layer under heavy protection.	<ul> <li>Highly flexible in cold temperatures (from 0 to -35°C)</li> <li>Very good mechanical properties (tensile, tear, shear)</li> <li>Provides consistent level and thickness</li> <li>Reinforced with a non-woven polyester fabric dimensionally stabilised with glass fibre</li> </ul>	<ul> <li>Top surface: Mineral granules for exposed roofs</li> <li>Plain surface for under layers</li> <li>Bottom surface: PE foil for torch ap- plication</li> <li>Removable foil for ser adhesion</li> <li>Roll width: 1.00 m</li> <li>Roll length: 10.00 m</li> <li>Various thicknesses a</li> </ul>

weights

Other additional accessories for the detailing along upstands and penetration available

### CONCRETE ADMIXTURES AND ESSENTIALS

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
	Sika® ViscoCrete®-1030	Suitable for production of concrete in precast industry, especially with extended work- ability and high early strengths requirements.	<ul> <li>Water reduction, resulting in improved density, higher strength and reduced permeability</li> <li>Improved fair-faced surfaces</li> </ul>	<ul> <li>Drums 200 L</li> <li>Containers 1000 L</li> <li>Bulk supply on demand</li> </ul>
For concrete	Sika ViscoFlow®	Can be used as a high perfor- mance workability enhancing admixture without any signifi- cant retardation of the initial setting of the concrete.	<ul> <li>Extended workability, water reduction</li> <li>Preliminary testing should always be carried out</li> </ul>	
	SikaFiber® range	<ul> <li>Fibers are an ideal ingredient for improving the perfor- mance and durability of concrete</li> <li>The Sika range includes mi- cro, macro and steel fibers</li> </ul>	Fibers increase energy absorption and fire resistance, whilst reducing shrink- age cracks, fracture formation and cracks widths.	

#### PREPARING THE BASE AND THE FLOOR SURFACE

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
no	Sikafloor®-200 Level	Very low emission, polymer modified cementitious floor levelling compound, for smoothing and levelling interior and exterior subfloors.	Self-levelling, layer thickness 3 – 40 mm, waterproof against disper- sion adhesive, suitable for application on subfloor heating systems, very low tension / stress on substrate, pump- able.	■ 25 kg bag
Surface preparation	Sikafloor®-01 Primer	<ul> <li>For foil membrane system</li> <li>Reducing absorbency, improving adhesion</li> <li>Substrate protection against moisture from levelling compounds</li> </ul>	<ul> <li>Short waiting time, low consumption, high coverage, can be sprayed</li> <li>Can be applied to almost all substrates</li> <li>Grip promoting</li> <li>EC1EC 1<sup>PLUS</sup> certified</li> </ul>	<ul> <li>5 kg and 10 kg plastic can</li> <li>1 kg bottle</li> </ul>
	Sikafloor®-03 Primer	<ul> <li>For dry wall installation</li> <li>Good substrate penetration</li> <li>Resistant to saponification</li> <li>Suitable for application on subfloor heating systems</li> </ul>	<ul> <li>Short waiting time quick drying time, easy to apply</li> <li>Can be sprayed</li> <li>Grid promoting</li> </ul>	■ 10 kg plastic can

## ANCHORING AND GROUTING

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
Anchoring	Sika Anchorfix®-2+	Sika AnchorFix <sup>®</sup> -2+ solvent and styrene-free, epoxy acrylate- based, 2-component anchoring adhesive for normal/moderate climate conditions.	<ul> <li>Ease of application, with a chemical anchor alternative to a mechanical fixed anchor.</li> <li>No additional force of the substrate</li> <li>Ideal for using arounf lifting rings</li> </ul>	<ul> <li>Cartridge 300 ml</li> <li>Cartridge 550 ml</li> </ul>
Concrete bonding	Sikadur®-31	Moisture tolerant, thixotropic, structural 2-component adhe- sive and repair mortar, based on epoxy resins and special fillers, designed for use at tem- peratures between +10°C and +30°C.	Easy to mix and apply, very good adhe- sion to most construction materials, high strength adhesive, non-sag in ver- tical and overhead applications, hardens without shrinkage, no primer needed, impermeable to liquids and water vapor.	<ul> <li>Pre-batched unit</li> <li>Part A x 20 kg</li> <li>Part B x 10 kg</li> </ul>
ing	SikaGrout®-212 N	1-part, cementitious, expand- ing, shrinkage-compensated universal grout for layer thick- nesses of 10 – 90 mm.	Rapid strength development, very good flow properties, high final strength, shrinkage compensated, easy process- ing, easy to mix, simply add water, can be pumped or cast.	■ Bag 25 kg
Grouting	Parex E33 Epoxy Grout	An epoxy resin high strength flowable grout designed to provide the highest levels of compressive, tensile impact and flexural strength.	Suitable for a broad range of applica- tions including base plates, bridge bear- ings, reciprocal machinery, high impact loads, etc.	<ul> <li>Supplied as a 3-component mix</li> <li>Pre-batched unit</li> <li>28.5 kg (A+B+C)</li> </ul>

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### DOORS AND WINDOWS

PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
SikaHyflex®-220 Window	1-component, moisture cur- ing, elastic joint sealant, de- signed for the installation of SikaMembran <sup>®</sup> Window and perimeter joints between win- dows and/or doors and building parts.	Very good workability; low extrusion force; over-paintable; very good adhe- sion on PVC; movement capability +/-25% (ISO 9047); good adhesion to porous and non-porous substrates; solvent free.	<ul> <li>Cartridge 290 ml</li> <li>Foil pack 600 ml</li> </ul>
SikaMembran® Window Outside	Flexible membrane equipped with a pressure sensitive tape for fast and efficient installa- tion. Designed for the external sealing of windows, doors and panels.	Flexible membrane, ideal for three di- mensional fittings; double-sided fleece backing for optional over rendering; fast, easy and secure application.	<ul> <li>Roll of 50 m</li> <li>4 rolls per box (total 200 m)</li> <li>Width: 70, 100 or 150 mm</li> </ul>
SikaMembran® Window Inside	Flexible membrane equipped with a pressure sensitive tape for fast and efficient installa- tion. Designed for the internal sealing of windows, doors and panels.	Flexible membrane, ideal for three di- mensional fittings; double-sided fleece backing for optional over rendering; fast, easy and secure application.	<ul> <li>Roll of 50 m</li> <li>4 rolls per box (total 200m)</li> <li>Width: 70, 100 or 150 mm</li> </ul>
Sika Window Tape One	Sika Window Tape One is a mul- tifunctional special tape with outstanding qualifications, de- signed for efficient installation of windows and doors.	Very good air tightness, sound and thermal insulation; optimal humidity transport towards outside; reduces convection heat loss; efficient and cost reduced installation.	<ul> <li>For joint width         <ul> <li>A mm:</li> <li>Width 64 or 74 mm,</li> <li>Roll length 20 m</li> </ul> </li> <li>For joint width         <ul> <li>S - 30 mm:</li> <li>Width 64 or 74 mm,</li> <li>Roll length 12 m</li> </ul> </li> </ul>
Sika Boom® G	Gun applied expanding poly- urethane fixing foam, 1-com- ponent, designed for fixing, insulating and filling connection joints around window and door frames.	Easy application with application gun; fast curing; very good thermal insula- tion; effective sound dampening; HFC-free.	<ul> <li>750 ml can with rubber valve</li> <li>12 cans per box</li> </ul>

### EXTERIOR FACADE

PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
SikaMembran <sup>®</sup> Universal	SikaMembran <sup>®</sup> Universal is an EPDM sheet membrane with a high vapor diffusion resistance and is thus applicable on both the warm and the cold side of the construction under most climatic conditions.	Highly flexible waterproofing and vapor control system, Fast, easy and secure application even in corners, Membrane pre-treatment free, Ozone- and UV resistant.	<ul> <li>Roll length 25,00 m</li> <li>Roll width 100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 800, 1000, 1400 mm</li> </ul>
SikaBond® TF plus N	SikaBond® TF plus N is a 1-component, PU-based ad- hesive for the SikaMembran® facade membrane system.	Secure application with good sag resistance; bonds well to concrete, alu- minum (anodized or powder-coated), timber and other standard construction materials; fast curing.	■ Unipack 600 ml

Doors and windows installation

## STRUCTURAL BONDING, ASSEMBLY OF THE WALLS

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
	SikaForce®-7100 range	Easy processing one or bi component PUR adhesive for discontinuous panel produc- tion line.	<ul> <li>To enhance panel performance</li> <li>To improve the production efficiency</li> <li>Meet Euroclass A2:s1:d0 Reaction To Fire classification</li> </ul>	<ul> <li>■ Pail 25 kg</li> <li>■ Drum 195 L</li> </ul>
Structural bonding	Sikaflex°-545	1-component Silane Termi- nated Polymer (STP) assembly adhesive, bonds well a wide range of substrate with mini- mal pre-treatment.	<ul> <li>Powerful initial grab, very low emission, meets highest EHS standards.</li> <li>EC1 certificate</li> </ul>	<ul> <li>Cartridge 300ml</li> <li>Unipack 600 ml</li> <li>Drum 195 L</li> </ul>
Structura	SikaForce <sup>®</sup> -840 L7	Suitable for structural elastic bonding of composites (e.g. CFRP, GFRP) or coated metals in general industry.	Combination of structural properties and flexibility, stable mechanical prop- erties, fast curing at room temperature and suitable for quick assembly, excel- lent compressibility, low odor.	<ul> <li>Cartridge bi comp. 400 ml</li> <li>Hobbock (A) 19 kg</li> <li>Hobbock (B) 19 kg</li> </ul>
	Sikasil® SG range	1 or 2-part structural glazing adhesive, high mechanical strength and movement ca- pability.	Strong but flexible fixation of glass units, attractive appearance without visible frames, most energy efficient facade technology.	<ul> <li>Cartrige, Dual Cartridge</li> <li>Pail</li> <li>Drum</li> </ul>
S	SikaBond®-115 Strong Fix	<ul> <li>For indoor use</li> <li>For bonding on porous construction materials such as concrete, mortar, fiber ce- ment, wood and plaster</li> </ul>	<ul> <li>Best-in-class lap shear strength Best-in-class adhesion</li> <li>High final strength</li> <li>EMICODE EC1, A+, LEED v4</li> </ul>	■ Cartridge 290 ml
Sandwich panel adhesives	SikaTack® Panel-10	1-component polyurethane for panel bonding in ventilated fa- cades and interior wall cladding.	<ul> <li>Elastic fixing system, vibration and movement absorbing</li> <li>Panel are invisibly attached to the substructure</li> </ul>	<ul> <li>■ Cartridge 300ml</li> <li>■ Unipack 600 ml</li> </ul>
Sanc	SikaTack® Panel Primer	Pigmented, solvent-based primer for the SikaTack <sup>®</sup> Panel system.	Specifically formulated for the treat- ment of bond faces prior to application of SikaTack <sup>®</sup> Panel adhesives.	<ul> <li>Can 1000 ml</li> </ul>
Interior wall Ievelling	SikaWall®-177 RDF	<ul> <li>Resin modified special white cement levelling compound, based on white cement</li> <li>Especially suitable for levelling walls and ceiling in restructuring and renovation.</li> <li>For interior use</li> </ul>	Very sturdy, highly fillable, good bond- ing to nearly all substrates; in many cases no priming required; very smooth application; very good grindable; can be polished and smoothed very easy.	<ul> <li>20.0 kg paper sack</li> <li>4.0 kg paper sack (4 pieces per unit)</li> </ul>

### WATERPROOFING

heating

ъ	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
Liquid Applied Membrane	Sikalastic®-220 W	<ul> <li>One component, water based resin for wet rooms</li> <li>Provides a fully bonded waterproof finish ready for the application of tiles</li> <li>Internal use</li> </ul>	<ul> <li>Ready to use</li> <li>Suitable for use horizontally and vertically</li> <li>Applied on different substrates (concrete, gypsum board)</li> <li>Conform to ETAG 022:1</li> </ul>	■ 7 and 16 kg containers
ystems	SikaCeram <sup>®</sup> Sealing Fix	2-part component, waterproof adhesive used for bonding SikaCeram® Sealing Membrane W (interior).	<ul> <li>Watertight, crack bridging, very low emissions, low dust, roller or trowel applied</li> <li>Typical bonding substrates: cementi- tious, gypsum boards</li> </ul>	<ul> <li>Parts A+B:</li> <li>7.8 kg container</li> </ul>
Membrane systems	SikaCeram <sup>®</sup> Sealing Membrane W	<ul> <li>Flexible sealing and decoupling membrane used for waterproofing walls and floors under tiles in wet rooms (eg, bathroom)</li> <li>Indoor use</li> </ul>	<ul> <li>Waterproof, water vapor tightness, crack bridging, easy to apply, suitable for heated floors</li> <li>GEV-Emicode EC 1<sup>PLUS</sup>, ETAG 022 Part 2</li> </ul>	■ 1.0 m x 30 m long roll
Accessories	Sika® SealTape F	Crack-bridging and waterproof- ing tape used in combination with Sika waterproofing prod- ucts for reducing the risk of leakage at locations (wall cor- ners, floor-to-wall connections, pipe entries etc.	<ul> <li>High elasticity, high breaking strength</li> <li>Easy to install</li> <li>Waterproof and watertight</li> <li>Chemical resistant</li> <li>Preformed sections:</li> <li>Sealing tape</li> <li>Inside corner</li> <li>Outside corner</li> <li>Wall patch D14 Floor patch</li> <li>Slope edge 20 mm, 28 mm, 38 mm</li> <li>Left and right</li> </ul>	<ul> <li>Width ~120 mm Length ~25 m / ~50 m</li> <li>Roll of 25 m / 50 m</li> <li>Box with 20 pieces</li> <li>Box with 20 pieces</li> <li>Box with 20 pieces</li> <li>Box with 20 pieces</li> <li>Box with 10 pieces</li> <li>Box with 10 pieces</li> </ul>
TILES	5 ADHESIVES			
	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
Traditional	SikaCeram <sup>®</sup> -270 Multiflow	<ul> <li>Versatile fast-setting tile adhesive, suitable for all types of ceramic tiles</li> <li>Can be used interior, on floor and walls</li> </ul>	<ul> <li>Different application consistencies</li> <li>Deformable</li> <li>Fast setting</li> <li>No vertical slip</li> <li>Very low emissions</li> </ul>	■ 25 kg bag
Automatic	Sikaflex®-950	Two-component adhesive sealant based on STP technol- ogy suitable for large surface bonding, on substrates such as metals, aluminum, glass and plastics.	<ul> <li>Wide adhesion range (no special pretreatments)</li> <li>Easy to pump</li> <li>Low odor</li> <li>Meets highest EHS standards</li> </ul>	<ul> <li>Dual Cartridge (A+B) 400 ml</li> <li>Sikaflex<sup>®</sup>-950 A: Pail 23 L, Drum 195 L</li> <li>Sikaflex<sup>®</sup>-950 B: Pail 23 L, Drum 195 L</li> </ul>
Grout	SikaCeram <sup>®</sup> Large Grout	<ul> <li>One-pack cementitious tile grout for joint from 4 to 20 mm width</li> <li>Suitable for all types of ceramics</li> <li>Perfect for over underfloor heating</li> </ul>	<ul> <li>High resistance to abrasion</li> <li>Very good workability</li> <li>Easy to clean</li> <li>CG2 WA classified (EN 13888)</li> </ul>	■ 25 kg bag

### SEALING AND BONDING

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
Sealant & adhesives	Sikasil® C	Neutral-curing silicone sealant for construction and sanitary applications.	<ul> <li>Ideal where providing additional sand is a problem</li> <li>No shrinkage, very good finishing</li> <li>Rapid-hardening</li> </ul>	<ul> <li>Cartridges 300 ml, 12 pc/box</li> <li>Foil pack 400 ml, 20 pc/box</li> <li>Foil pack 600 ml, 20 pc/box</li> </ul>
	Sikaflex®-111 Stick & Seal	<ul> <li>1-part, multipurpose adhesive and sealant with a very broad adhesion and sealing profile</li> <li>Internal and external use</li> </ul>	<ul> <li>Bonds well to a wide variety of sub- strate without surface pre-treatment</li> <li>Good mechanical resistance and weathering resistance</li> </ul>	<ul> <li>Cartridges 290 ml, 12 pc/box</li> </ul>
	Sikaflex®-11 FC Purform	1-part, "All-in-one" moisture curing elastic adhesive and sealant. It is used for inte- rior and exterior multipurpose bonding and joint sealing.	<ul> <li>Movement capability of +/-25%</li> <li>Easy to apply and non-sagging</li> <li>Bonds to most construction materials</li> <li>Very low monomer content</li> <li>No training on the safe use of diisocyanates (REACH) required</li> </ul>	<ul> <li>Cartridges 300 ml, 12 pc/box</li> <li>Foil pack 300 ml, 20 pc/box</li> <li>Foil pack 600 ml, 20 pc/box</li> </ul>
	SikaSeal®-106 Construction	<ul> <li>Sealing joints for connection joints, window and door frames, precast concrete elements</li> <li>Interior and exterior use</li> </ul>	Elastic, low stress on substrate, com- patible with EPS/XPS, can be over- painted, Phthalate free, water-borne, resistant to weathering.	<ul> <li>Cartridges 280 ml, 12 pc/box</li> <li>Foil pack 600 ml, 20 pc/box</li> </ul>

#### PASSIVE FIRE PROTECTION

	PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
псе	Sika Boom®-400 Fire	Fire resistant 1-part PU expan- sion foam for interior joints in walls Joints in fine compart- ment walls.	<ul> <li>Very easy to use, fast application</li> <li>Can be used with straw or application gun</li> <li>Up to 4 hours fire resistance</li> </ul>	<ul> <li>Cans 750 ml, 12 pc/box</li> <li>Colors: pink</li> </ul>
Passive mre resistance	Sikacryl®-621 Fire	Fire resistant, phtalate-free acrylic sealant for interior joints and penetration seals in walls and floors.	<ul> <li>Extremely versatile, can be combined with many other Sika passive fire protection products</li> <li>Up to 4 hours fire resistance</li> </ul>	<ul> <li>Cartridges 300 ml, 12 pc/box</li> <li>Foil packs 600 ml, 12 pc/box</li> <li>Colors: white, grey</li> </ul>
	SikaSeal®-628 Fire Wrap	Restores the fire resistance performance of a floor or wall which incorporates service openings containing plastic or composite pipes.	<ul> <li>Ready to use, pre-cut strips for pipe diameters from 32 to 250 mm</li> <li>Highly intumescent</li> <li>Invisible installation</li> <li>Up to 4 hours fire resistance</li> </ul>	25 pieces per box

### ACOUSTIC SOLUTIONS

Floor (System PS25)

Wall

PRODUCT	USES	ADVANTAGES	TECHNICAL INFORMATION
Sikafloor <sup>®</sup> Comfort Adhesive	<ul> <li>Two part, total solid, low VOC, PUR used to adhere Sikafloor<sup>®</sup> Comfort + Regupol 6015H, on concrete and cementitious screeds</li> <li>For interior use only</li> </ul>	<ul> <li>Good bonding properties</li> <li>Low VOC</li> <li>Non flammable</li> <li>No shrinking after curing</li> <li>Easy to apply</li> </ul>	<ul> <li>Part A: 17 kg containers</li> <li>Part B: 3 kg containers</li> <li>Part A+B: 20 kg ready to mix units</li> </ul>
Sikafloor <sup>®</sup> Comfort Regupol-6015H	<ul> <li>Prefabricated rubber shock pad produced by bonding rubber crumb with a polyure- thane compound</li> <li>For interior use only</li> </ul>	<ul> <li>Permanently flexible</li> <li>Shock and sound absorption</li> <li>High hardness</li> <li>High impact resistance</li> <li>Easy to apply</li> </ul>	<ul> <li>Roll 67.5 m<sup>2</sup></li> <li>Roll width 1.5 m</li> <li>Roll length 45 m</li> </ul>
Sikafloor <sup>®</sup> Comfort Porefiller	<ul> <li>Two part, total solid, low</li> <li>VOC, PUR used for sealing and levelling of the perme- able surface of prefabricated granular rubber sheets</li> <li>For interior use only</li> </ul>	<ul> <li>Good bonding properties</li> <li>Low VOC</li> <li>Non flammable</li> <li>No shrinking after curing</li> <li>Easy to apply</li> </ul>	<ul> <li>Part A: 16 kg containers</li> <li>Part B: 4 kg containers</li> <li>Part A+B: 20 kg ready to mix units</li> </ul>
Sikafloor®-330	<ul> <li>Elastic, two part, solvent free, self leveling polyure- thane resin system, used as a self leveling wear course for Sika ComfortFloor® Pro System</li> <li>For interior use only</li> </ul>	<ul> <li>Low VOC emission</li> <li>Solvent free</li> <li>Flexible and resilient</li> <li>No shrinking after curing</li> <li>Reduces football sound</li> </ul>	<ul> <li>Part A:</li> <li>15.8 kg containers</li> <li>Part B:</li> <li>4.2 kg containers</li> <li>Part A+B: 20 kg ready to mix units</li> </ul>
Sikafloor®-305 W	Two part water based, low VOC, polyurethane, colored matt seal coat for Sika ComfortFloor® System.	<ul> <li>Water based</li> <li>Very low odor</li> <li>Good UV resistance, non-yellowing</li> <li>Easy to clean</li> </ul>	<ul> <li>Part A:</li> <li>8.5 kg containers</li> <li>Part B: 1.5 kg containers</li> <li>Part A+B: 10 kg ready to mix units</li> </ul>
TOPSILENT Bitex	Foil with polypropylene textile coating on both faces, used in the building industry to improve the acoustic proper- ties of plasterboard panels of insulating false-walls and false- ceilings.	<ul> <li>Topsilent is a high density foil that has the acoustic properties of a foil of lead.</li> <li>Can be bonded (Fonocoll, Gipscoll) to the plasterboard or wood panels.</li> <li>Sound insulating power (calculated): 26 dB (mass 5 kg/m<sup>2</sup>, thickness 4 mm)</li> </ul>	■ Roll size (Topsilent 5 kg/m <sup>2</sup> ): 0.60 x 8.50 m 1.20 x 8.50 m
TOPSILENT Bitex	In Topsilent Adhesiv one of the faces of the polypropylene fin- ish is replaced by a coating of self-adhesive product protected by a silicone film.	<ul> <li>Topsilent Adhesiv reduces laying times and does not require the use of nails. Simply remove the silicone film and press the sheet on the surface to be insulated.</li> <li>Sound insulating power (calculated): 26 dB (mass 5 kg/m², thickness 4 mm)</li> </ul>	<ul> <li>Roll size</li> <li>1.00 x 8.50 m</li> <li>Thickness total 4 mm</li> </ul>

## **GLOBAL BUT LOCAL PARTNERSHIP**



## FOR MORE INFORMATION



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#### **WE ARE SIKA**

Sika is a specialty chemicals company with a leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing and protecting in the building sector and the motor vehicle industry. Sika's product lines feature concrete admixtures, mortars, sealants and adhesives, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use





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