



Sikaflex®-255 Extra EXTRA VALUE FOR WINDSCREEN BONDING

- Low odor - Non detectable odor in the vehicle after installation
- Easy to Gun - Low viscosity for manual application
- OEM Approved Performance - Meets and exceeds the requirements of car manufacturers

LEADING SOLUTIONS, DESIGNED AND TESTED FOR MAXIMUM EFFICIENCY

When using Sikaflex®-255 Extra, you can rely on Sika's expertise and knowledge as OEM supplier and world leader in windshield adhesives. At Sika we are committed to keep the installation process simple and to deliver an additional safety margin for you and your customer.

ALL-BLACK UND BLACK-PRIMERLESS INSTALLATION PROCESS

Sikaflex®-255 Extra is compatible with both installation processes offered by Sika. The Black-Primerless delivers the fastest application process for the standard auto glass related applications whereas using the All-Black solution lets you keep inventories smaller by just using one Pretreatment product for all process steps.

PRE-TREATMENT PROCEDURES	BLACK-PRIMERLESS PROCESS	ALL-BLACK PROCESS
Float glass and ceramic coated glass	■	■
Bare metal scratches < 5 cm ²	■ ■	■
Bare metal scratches 5 cm ² to 150 cm ²	■ ■ ■	■ ■
Intact OEM and aftermarket paint*	■ ■	■
PVC & RIM encapsulation	■ ■	■
Trimmed residual bead	■	optional / ■
Pre-applied adhesive system	■	optional / ■
PMMA/PC**	■ ■	■

- Sika® Aktivator PRO
- Sika® Primer-207

*after complete curing of the paint

**additional UV protection required

For details check installation process charts (available separately)

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.



SIKA SERVICES AG
Tueffenwies 16
8048 Zurich
Switzerland

Contact:
Phone: +41 58 436 40 40
Fax: +41 58 436 45 30
www.sika.com/aftermarket

BUILDING TRUST

